

**MANN MCGOWAN**  
Advanced Intumescent Technology

**Architects: Zambelli Friend  
Contractor: Bluestone plc.**

Set in 150 acres of picturesque grounds, the refurbishment of this Georgian Manor House was completed in 2003.

On the ground floor a Parisian style Brassiere is situated which serves freshly prepared food complimented by a fine wine list.

The Brassiere is flanked by 3 large external arched windows which allow natural light into the restaurant, whilst allowing diners a view across the grounds.

These timber windows were manufactured using Idigbo which were finished on site. The windows were fitted into the structural openings and glazed with hermetically sealed double glazed units 6/8/6 by Mann McGowan's own direct fixing team. Both panes of glass were toughened to comply with BS 6206 for class A safety rating.

Each window measured 800mm x 2900mm and divided into 9 sections using 70mm x 95mm mullions and transoms. The external faces of the frames have a 10° chamfer away from the glass, with an internal bead to match this detail.



#### **Technical Services**

Services to Specifiers include CPD technical seminars, specification writing, technical support and site visits.



#### **Additional Services**

Mann McGowan can also manufacture and install Firestile® fully glazed fire resisting and acoustic door-sets. We can also install flush veneered Doorsets to your specification.

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